

# XTRABOND® 9500M

## HIGHLY FLEXIBLE MIRROR ADHESIVE

XtraBond® 9500M is a highly flexible, gun grade, advanced polymer mirror adhesive. Specially formulated for bonding large and small mirrors to substrates such as dry wall, wood & metals. It has excellent adhesion to all coated mirror backings including plate glass and acrylics. Xtrabond® 9500M has been designed with high flex, to address uneven walls.

### FEATURES

- High Flexibility
- Absorbs wall movements
- No Solvents
- Wont dissolve Mirror silvering
- No Odor
- Non Sag
- Green Friendly

### APPLICATIONS

- Mirrors



### SPECIFICATIONS

Skin Time .....	Less than 15 minutes @ 77 degF/ 50% RH
Tack Free Time .....	Less than 1 hour @ 77 degF / 50% RH
Cure Rate .....	1/4" Bead per 24 Hrs
VOC.....	9 g/L 0.0751 lb/gal
Elongation @ Break .....	1200%
Shore A .....	25 +/- 5
Movement Capability .....	25%
Lap Shear .....	550 psi
Staining .....	None
Low Temp. Flexibility .....	Retained to -90 deg. F.
High Temp. Flexibility .....	Up to 425 deg. F for short periods
Sag .....	None



Proud Member

TOLL-FREE **866-512-GLUE**  
WWW.PREMIERINDUSTRIAL.NET (4583)



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### SURFACE PREPARATION:

Make sure mirror and substrate are free of dust, clean, and dry. On nonporous substrates, such as glass, tile, or metal, sealing is not necessary. (Painted surfaces should be sanded through to the original surface and the substrate cleaned and sealed where the mastic is to be applied. Wall coverings should be removed and the substrate cleaned and sealed where the mastic is to be applied.) Support mirror at the bottom. Fasteners must be used for all mirror applications. Sealant is not to be used in place of Fasteners.

### APPLICATION:

Apply Xtrabond® to the mirror or substrate in a minimum of one (1) small size ball for every square foot (.0929 square meter) of mirror. Place the mounds so space will be left between them when the mirror is installed. Do not apply near edge surface. Press mirror firmly in place making good contact between the mirror, mastic, and substrate. Mastic should spread to a pat approximately 4-1/2 inches (114 mm) in diameter. Any clean-up can be done with mineral spirits.

### COLOR:

Flat White

### PACKAGING:

10.1 fl oz plastic fixed nozzle cartridges;  
29 oz Quarts, 1 gallon pails, 5 gallon pails.

### SHELF-LIFE:

12 months shelf life. Material is to be stored in a controlled environment below 75 degrees.

# XTRABOND

SEALANTS AND ADHESIVES

### LIMITED LIFETIME WARRANTY

This product is guaranteed to give satisfactory performance if applied in accordance with the label directions. Liability to Premier Industrial Supply, Inc. (Premier) is limited to a full refund of the purchase price or product replacement if product is proven defective. Premier shall not be liable for loss or damage, whether direct, consequential or incidental. There are no other warranties expressed or implied including the implied warranty of merchantability or fitness for a particular purpose.



REV. 2/09 SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

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